

Example 5

The procedure of Example 4 is followed except that the photographic paper is thinner than that used in Example 4.

Example 6

5 The procedure of Example 3 is followed except that the photographic paper has a foil surface which gives the enhanced photographic image a 3-dimensional effect, and the image is printed with dimensions of 8 mm. by 8mm.

What is claimed is:

- 10 1. A product comprising a substrate, said substrate having a work surface, a cured bonding agent positioned on and adhesively adhered to said work surface, an intermediate layer having a first surface and a second surface, said first surface in adhesive contact with said cured bonding agent and said second surface having an image positioned thereon and not in contact with said bonding agent, and a protective sealant adhesively positioned over said
15 second surface having said image positioned thereon.
2. A product according to Claim 1 wherein said cured bonding agent is the reaction product of an alkyl cyanoacrylate and a (poly) methyl methacrylate.
3. A product according to Claim 1 wherein said intermediate layer is paper for printing photographic images.
- 20 4. A product according to Claim 1 wherein said image is formed from a printing ink.
5. A product according to Claim 1 wherein said protective sealant is the reaction product of an acrylate oligomer and methacrylate ester monomers.
6. A product according to Claim 1 wherein said protective sealant includes a photoinitiator for curing said sealant.
- 25 7. A method for producing a substrate having an image placed thereon comprising:
 - a) applying a bonding agent to the interface between the work surface of a substrate and a first surface of an intermediate layer,
 - b) applying an image to a second surface of said intermediate layer,
 - c) applying to said work surface the first surface of said intermediate layer of material,
 - 30 d) curing said bonding agent to a stage which causes adhesion between said work surface and said first surface of the intermediate layer,

e) applying a protective sealant over said second surface of the intermediate layer and said image applied thereto, and
f) curing said protective sealant.

5 8. A method according to Claim 7 wherein said bonding agent is applied to the work surface of the substrate prior to placing the intermediate layer in contact with said work surface.

9. A method according to Claim 7 wherein said bonding agent is cured prior to placing the protective sealant over said second surface of the intermediate layer.

10. A method according to Claim 7 wherein said protective sealant contains a photoinitiator for curing said sealant with ultraviolet radiation.

10 11. A method according to Claim 10 wherein said protective sealant is cured with ultraviolet radiation.

12. A collection of components comprising a substrate having a work surface, a bonding agent capable of bonding said substrate to an intermediate layer, an intermediate layer having a first surface impermeable to said bonding agent and a second surface which is
15 receptive to ink and paint images, and a protective sealant capable of protecting the intermediate layer and the ink image placed thereon.

13. A collection according to Claim 12 wherein said bonding agent comprises an alkyl cyanoacrylate and a polymethyl methacrylate.

14. A collection according to Claim 12 wherein said protective sealant comprises acrylate
20 oligomers and methacrylate ester monomers.

15. A collection according to Claim 12 wherein said intermediate layer is photographic paper.

16. A collection according to Claim 15 wherein said photographic paper has a foil layer.